Cylindrical Type Photoelectric Sensor

Features

[Common]

- Excellent noise immunity and minimal influence from ambient light
- Power/Output reverse polarity protection circuit, output short over current protection circuit
- Mutual interference prevention function (except through-beam type)
- · Sensitivity adjuster
- . Light ON, Dark ON switchable by control wire

[BRQT, BRQM, BRQP Series (front sensing type)]

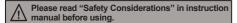
- Various materials: Plastic, Metal (Ni-plated Brass), Stainless steel 316L
- Long sensing distance: 30m (through-beam type)
- Body size BRQT, BRQM: Standard

BRQP: Standard, Short body

Protection structure - BRQT: IP67 (IEC standard), IP69K (DIN standard)
 BRQM, BRQP: IP67 (IEC standard)

[BRQPS Series (side sensing type)]

• Protection structure: IP67 (IEC standard)





[BRQT, BRQM, BRQP Series (front sensing type)]



BRQT-A SUS316L Standard



BRQM-A Ni-plate Brass Standard



BRQP-A Plastic Standard



BRQP-B Plastic Short-body



Reflector (MS-2A)



Reflective tape (MST series)

[BRQPS Series (side sensing type)]



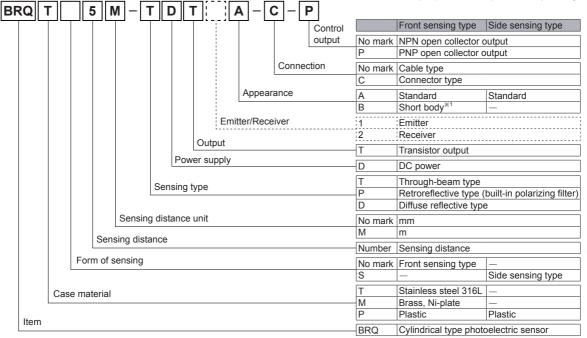




Reflector Reflective tape (MS-2S) (MST series)

Ordering Information

*The model name with '-C' is connector type.
*Reflective tape (MST series) is sold separately.



 \times 1: This is only for BRQP Series.

Xiiiiiii This information is intended for product management of through-beam type. (no need to refer when selecting model)

Autonics A-71

A) hotoelectr

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

...

(L)

(M) Tacho /

N) Display

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

Field Network Devices

(T) Software

Specifications

| le l | NPN | open ctor output | BRQ□5M- TDT□-□ | BRQ□20M- TDT□-□ | BRQ□30M- TDT□-□ | BRQ□3M- PDT□-□ | BRQ□100- DDT□-□ | BRQ□400- DDT□-□ | BRQ□1M- DDT□-□ | |
|-----------------------|----------------|------------------------|--|--|---|--|--------------------------------------|----------------------|---------------------|--|
| Model | PNP | | BRQ□5M- TDT□-□-P | BRQ□20M- TDT□-□-P | BRQ□30M- TDT□-□-P | BRQ□3M- PDT□-□-P | BRQ□100- DDT□-□-P | BRQ□400- DDT□-□-P | BRQ□1M- DDT□-□-P | |
| Sensing type | | ре | Through-beam type | | Retroreflective type (built-in polarizing filter) | Diffuse reflective type | | | | |
| Ser | ising di | stance | 5m | 20m | 30m | 3m ^{×1} | 100mm ^{×2} | 400mm ^{×2} | 1m ^{×3} | |
| Ser | Sensing target | | Opaque materials of min. Ø7mm | | | Opaque materials of min. Ø75mm | Opaque, translucent materials | | | |
| Hys | teresis | | — Max. 20% at rated sensing distance | | | | | | | |
| _ | ponse | | Max. 1ms | | | | | | | |
| | ver sup | | | 0% (ripple P-P: n | nax.10%) | | | | | |
| Cur | rent co | nsumption | Emitter/Receive | r: max. 20mA | | Max. 30mA | | | | |
| | nt sourc | | Red LED (660nm) Infrared LED (660nm) Red LED (660nm) | | | | nm) | | | |
| | | | Sensitivity adjus | | | | | | | |
| Ope | eration | mode | | Selectable Light ON or Dark ON by control wire (white) | | | | | | |
| Cor | ntrol ou | tput | NPN or PNP open collector output Load voltage: max. 30VDC=- Load current: max. 100mA Residual voltage: max. 2VDC=- | | | | | | | |
| Protection circuit | | circuit | Power/Output reverse polarity protection circuit, output short over current protection circuit, interference prevention function (except through-beam type) | | | | | | | |
| Indicator | | | Operation indicator: yellow LED, stability indicator: green LED (emitter power indicator of through-beam type: red LED) | | | | | | | |
| Connection | | n | Cable type, connector type | | | | | | | |
| Insulation resistance | | resistance | Over 20M Ω (at 500VDC megger) | | | | | | | |
| Noi | se imm | unity | ±240V the square wave noise (pulse width:1μs) by the noise simulator | | | | | | | |
| Die | lectric s | strength | 1,000VAC 50/60Hz for 1 minute | | | | | | | |
| Vib | ration | | 1.5mm amplitude at frequency of 10 to 55Hz in each X, Y, Z direction for 2 hours | | | | | | | |
| Sho | | | 500m/s² (approx. 50G) in X, Y, Z direction for 3 times | | | | | | | |
| ρŧ | Ambi | ent illu. | Sunlight: max. 11,000lx, Incandescent lamp: max. 3,000lx (receiver illumination) | | | | | | | |
| 1 \subseteq | Ambi | ent illu. ent temp. | -25 to 60°C, storage: -30 to 70°C | | | | | | | |
| ш, | - Ambi | ent numi. | 35 to 85%RH, storage: 35 to 85%RH | | | | | | | |
| Pro | tection | structure | BRQT Series: IP67 (IEC standard), IP69K (DIN standard) BRQM, BRQP Series: IP67 (IEC standard) | | | | | | | |
| Mat | Material | | · Case: BRQT Series - stainless steel 316L / BRQM Series - brass, Ni-plate / BRQP Series - polycarbonate · Lens, Lens cover: polymethyl methacrylate acrylic | | | | | | | |
| Cable**4 Cable type | | | Ø4mm, 4-wire, 2m (emitter of through-beam type: Ø4mm, 2-wire, 2m) (AWG26, core diameter: 0.52mm, number of cores: 20, insulator out diameter: Ø1mm) | | | | | | | |
| A coccess In | | Individual | I — Ref | | Reflector (MS-2A) — | | | | | |
| Accessory Common | | Common | M18 fixing nut: 4, adjustment screwdriver M18 fixing nut: 2, adjustment screwdriver | | | | | | | |
| Approval | | | (€c %) us | | | | | | | |
| Weight** | Cable type | | BRQT-A/BRQM BRQP-A: approx BRQP-B: approx | x. 160g (approx. | (110g) | BRQT-A/BRQM- BRQP-A: approx BRQP-B: approx | x. 120g (approx. | 60g) | | |
| Weig | | | BRQT-A/BRQM BRQP-A: appro BRQP-B: appro | x. 110g (approx. x. 100g (approx. | 25g) | BRQT-A/BRQM-BRQP-A: approx | x. 110g (approx. x. 100g (approx. | 15g) | | |

^{※1:} The sensing distance is specified with using the MS-2A reflector. The distance between the sensor and the reflector should be set over 0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the '■ Reflectivity by Reflective Tape Model' table before using the tape.

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^{%2:} Non-glossy white paper 100×100mm.

^{*3:} Non-glossy white paper 300×300mm.

^{※4:} M12 connector cable is sold separately.

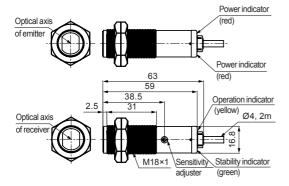
X5: The weight includes packaging. The weight in parenthesis is for unit only.

^{*}The temperature or humidity mentioned in Environment indicates a non freezing or condensation.

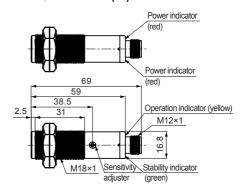
Dimensions

Through-beam type

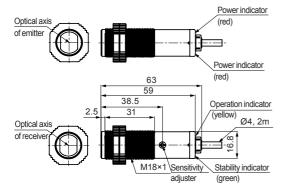
- BRQT□-TDTA(-P)
- BRQM□-TDTA(-P)



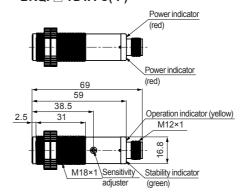
BRQT□-TDTA-C(-P)BRQM□-TDTA-C(-P)



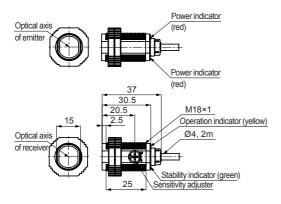
BRQP□-TDTA(-P)



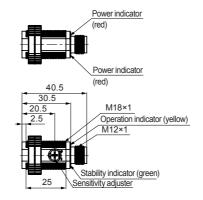
• BRQP□-TDTA-C(-P)



• BRQP□-TDTB(-P)



• BRQP□-TDTB-C(-P)



(unit: mm) (A)

(B) Fiber Optic

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

Sensors

Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

> K) Timers

L) Panel Meters

(M) Tacho / Speed / Puls Meters

> N) Jisplay Inits

O) Sensor Controllers

(P) Switching Mode Power Supplies

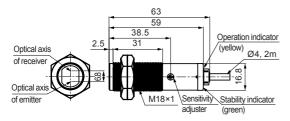
(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

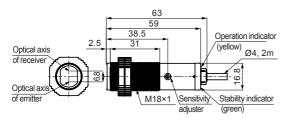
(S) Field Network Devices

> (T) Software

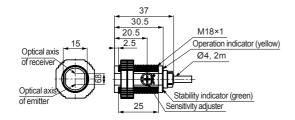
- BRQT3M-PDTA(-P)/BRQM3M-PDTA(-P)
- BRQT□-DDTA(-P)/BRQM□-DDTA(-P)



- BRQP3M-PDTA(-P)
- BRQP□-DDTA(-P)



- BRQP3M-PDTB(-P)
- BRQP□-DDTB(-P)

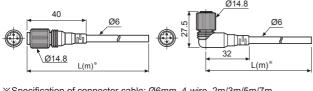


- Connection cable (sold separately)
- CLDH4-□

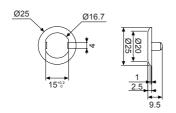
 40

 CLDH4-□

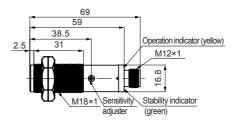
 Ø14.8



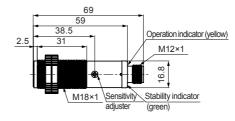
- Fixing cap (sold separately, only for BRQP B- B-)



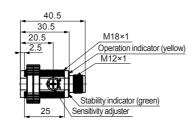
- BRQT3M-PDTA-C(-P)/BRQM3M-PDTA-C(-P)
- BRQT□-DDTA-C(-P)/BRQM□-DDTA-C(-P)



- BRQP3M-PDTA-C(-P)
- BRQP□-DDTA-C(-P)

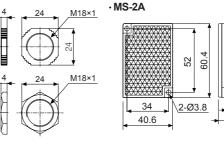


- BRQP3M-PDTB-C(-P)
- BRQP□-DDTB-C(-P)

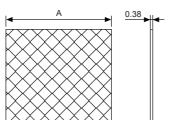


- M18 fixing nut
- Reflector
- (unit: mm)

(unit: mm)



• Reflective tape (sold separately)

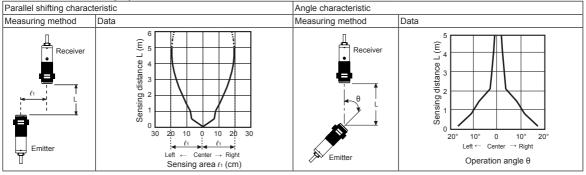


| Model | Α |
|-----------|------|
| MST-50-10 | □50 |
| MST-100-5 | □100 |
| MST-200-2 | □200 |

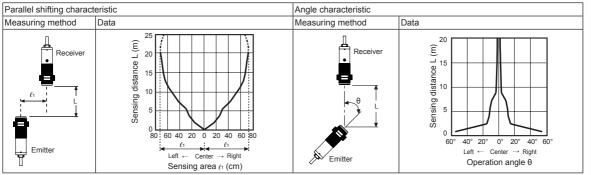
■ Feature Data

Through-beam type

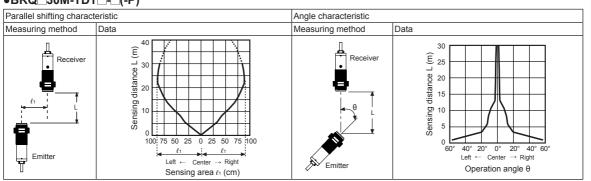
•BRQ□5M-TDT□-□(-P)



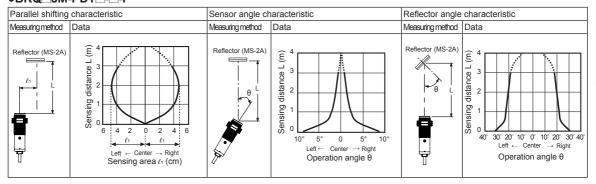
•BRQ□20M-TDT□-□(-P)



•BRQ□30M-TDT□-□(-P)



○ Retroreflective type◆BRQ□3M-PDT□-□-P



(A) Photoelectric Sensors

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

Sensors

Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

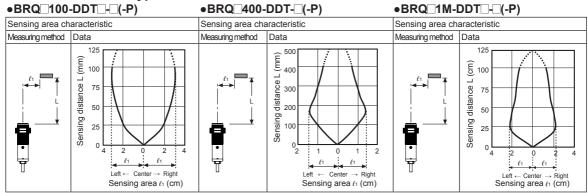
(Q) Stepper Motor

(R) Graphic/ Logic Panels

(S) Field Network

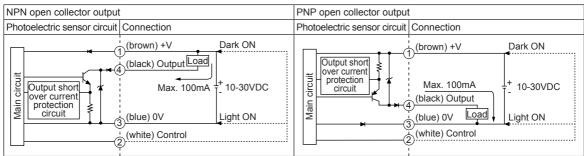
(T) Software

O Diffuse reflective type



■ Control Output Circuit Diagram

• Through-beam/Retroreflective/Diffuse reflective type



- If short-circuit the control output terminal or supply current over the rated specification, normal control signal is not output due to the output short over current protection circuit.

Connections for Connector Part



M12 Connector pin

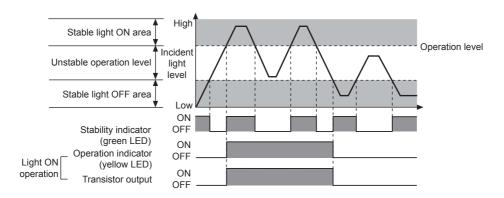
| | Cable color | Application | | | |
|---------|-------------|----------------------|-------------------|----------|--|
| Pin No. | | Diffuse/ | Through-beam type | | |
| | | Retroreflective type | Emitter | Receiver | |
| 1 | Brown | 30VDC | 30VDC | 30VDC | |
| 2 | White | CONTROL | N.C | CONTROL | |
| 3 | Blue | GND | GND | GND | |
| 4 | Black | OUTPUT | N.C. | OUTPUT | |

Connector cable (sold separately)
 XPlease refer to the connector cable part.

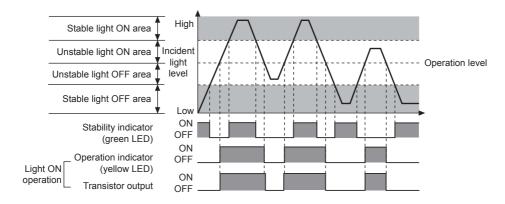
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Operation Timing Diagram

Through-beam type



Retroreflective/Diffuse reflective type



**The waveforms of 'Operation indicator' and 'Transistor output' are for Light ON operation. They are opposite operation for Dark ON operation.

(A) Photoelectric Sensors

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J)

(K) Timers

> L) Panel Meters

(M) Tacho / Speed / Puls Meters

(N) Display Units

> O) ensor controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

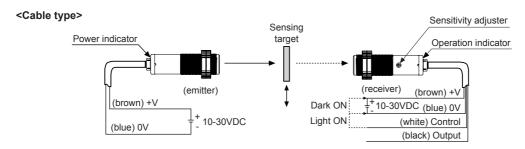
(R) Graphic/ Logic Panels

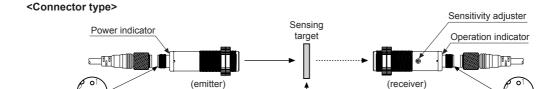
(S) Field Network Devices

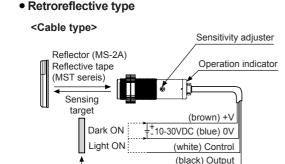
(T) Software

Connections

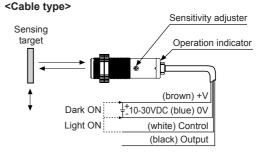
• Through-beam type





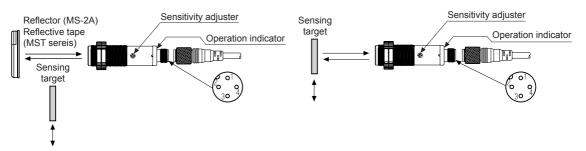


• Diffuse reflective type





<Connector type>



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Installation and Adjustment

Install the sensor to the desired place and check the connections. Supply the power to the sensor and adjust the optical axis and the sensitivity as following.

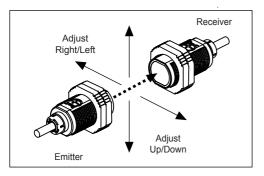
When using the reflective type photoelectric sensors closely over three units, it may result in malfunction due to mutual interference.

When using the through-beam type photoelectric sensors closely over two units, it may result in malfunction due to mutual interference.

When installing the product, tighten the screw with a tightening torque of 14.7N·m for BRQT/BRQM and 0.39N·m for BRQP.

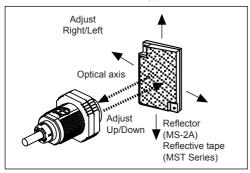
Through-beam type

- Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other.
- Set the receiver in center of position in the middle of the operation range of indicator adjusting the receiver or the emitter right and left, up and down.
- 3. After adjustment, check the stability of operation putting the object at the optical axis.
- ※If the sensing target is translucent body or smaller than
 Ø7mm, it can be missed by sensor cause light penetrate
 it.



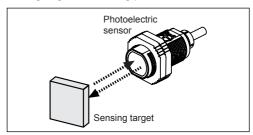
Retroreflective type

- Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector (MS-2A) or reflective tape in face to face.
- Set the photoelectric sensor in the position which indicator turns on, as adjusting the reflector or the sensor right and left, up and down.
- Fix both units tightly after checking that the unit detects the target.
- **XSensitivity adjustment**
 - : Refer to the diffuse reflective type's.



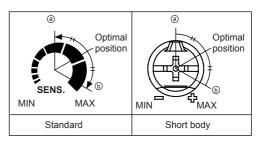
Diffuse reflective type

1. The sensitivity should be adjusted depending on a sensing target or mounting place.



- Set the target at a position to be detected by the beam, then turn the sensitivity adjuster until position

 where the operation indicator turns ON from min. position of the Sensitivity adjuster.
- 3. Take the target out of the sensing area, then turn the Sensitivity adjuster until position (a) where the the operation indicator turns ON. If the indicator dose not turn ON, max. position is (a).
- 4. Set the sensitivity adjuster at the center of two switching position (a), (b).



Reflectivity by Reflective Tape Model

| Model | Standard | Short body |
|--------------------------|----------|------------|
| MST-50-10 (50×50mm) | 40% | 40% |
| MST-100-5 (100×100mm) | 50% | 80% |
| MST-200-2 (200×200mm) | 80% | 85% |

- XThis reflectivity is based on the reflector (MS-2A).

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective tapes.

※For using reflective tape, installation distance should be min. 20mm. (A) Photoelectri Sensors

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

> J) Counters

K) Timers

Panel Meters

(M) Tacho / Speed / Pulse Meters

> (N) Display Units

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers

& Drivers & Controllers (R)

Logic Panels

> Network Devices

T) ioftware

Cylindrical Type Photoelectric Sensor (side sensing type)

Specifications

| del | NPN open collector output | BRQPS10M- TDTA(-C) | BRQPS20M- TDTA(-C) | BRQPS3M- PDTA(-C) | BRQPS100- DDTA(-C) | BRQPS400- DDTA(-C) | BRQPS700- DDTA(-C) | | |
|----------------------|---------------------------|---|--|---|-------------------------------|-------------------------|-------------------------|--|--|
| Mo | PNP open collector output | BRQPS10M- TDTA(-C)-P | BRQPS20M- TDTA(-C)-P | BRQPS3M- PDTA(-C)-P | BRQPS100- DDTA(-C)-P | BRQPS400- DDTA(-C)-P | BRQPS700- DDTA(-C)-P | | |
| Ser | nsing type | Through-beam type | | Retroreflective type (built-in polarizing filter) | Diffuse reflective type | | | | |
| Ser | sing distance | 10m | 20m | 3m ^{*1} | 100mm ^{*2} | 400mm ^{×2} | 700mm ^{×3} | | |
| Sensing target | | Opaque materials of min. Ø7mm | | Opaque materials of min. Ø75mm | Opaque, translucent materials | | | | |
| Hys | steresis | — Max. 20% of maximum sensing distance | | | | | | | |
| Res | sponse time | Max. 1ms | | | | | | | |
| Pov | ver supply | 10-30VDC== ±10% (ripple P-P: max. 10%) | | | | | | | |
| Cui | rent consumption | Emitter/Receiver: n | nax. 20mA | Max. 30mA | | | | | |
| Lig | nt source | Red LED (660nm) | | | | | | | |
| Ser | nsitivity adjustment | Sensitivity adjuster | | | | | | | |
| Op | eration mode | Selectable Light Of | Selectable Light ON or Dark ON by control wire (white) | | | | | | |
| Control output | | NPN or PNP open collector output Load voltage: max. 30VDC Load current: max. 100mA Residual voltage: max. 2VDC | | | | | | | |
| Protection circuit | | Power/Output reverse polarity protection circuit, output short over current protection circuit, interference prevention function (except through-beam type) | | | | | | | |
| Indicator | | Operation indicator: yellow LED, stability indicator: green LED (emitter power indicator of through-beam type: red LED) | | | | | | | |
| Connection | | Cable type, connector type | | | | | | | |
| Ins | ulation resistance | Over 20MΩ (at 500VDC megger) | | | | | | | |
| Noi | se immunity | ±240V the squre wave noise (pulse width: 1µs) by the noise simulator | | | | | | | |
| Die | lectric strength | 1,000VAC 50/60Hz for 1 minute | | | | | | | |
| Vib | ration | 1.5mm amplitude at frequency of 10 to 55Hz in each X, Y, Z direction for 2 hours | | | | | | | |
| Sho | | 500m/s² (approx. 50G) in X, Y, Z directions for 3 times | | | | | | | |
| Environ- | Ambient illu. | Sunlight: max.11,000lx, incandescent lamp: 3,000lx (receiver illumination) | | | | | | | |
| <u>×</u> | Ambient temp. | -25 to 60°C, storage: -30 to 70°C | | | | | | | |
| Щ, | Ambient humi. | 35 to 85%RH, storage: 35 to 85%RH | | | | | | | |
| Pro | tection structure | IP67 (IEC standard) | | | | | | | |
| Material | | Case: polycarbonate, lens, lens cover: polymethyl methacrylate acrylic | | | | | | | |
| Cable ^{**4} | | Ø4mm, 4-wire, 2m (emitter of through-beam type: Ø4mm, 2-wire, 2m) (AWG26, core diameter: 0.52mm, number of cores: 20, insulator out diameter: Ø1mm) | | | | | | | |
| Λ | Individual | _ | | Reflector (MS-2S) | <u> </u> | | | | |
| Accessory | | M18 fixing nut: 4, adjustment screwdriver M18 fixing nut: 2, adjustment screwdriver | | | | | | | |
| App | oroval | (€ ₀ // us | | | | | | | |
| Wei | ght Cable type | Approx. 170g (appr | rox. 120g) | Approx. 130g (appr | rox. 70g) | | | | |
| ₩5 | Connector type | Approx. 120g (appi | rox. 35g) | Approx. 120g (appi | ox. 25g) | | | | |
| | | | | The Paterna Late | 0 | | uld be set ever 0.1m | | |

<sup>X1: The sensing distance is specified with the MS-2S reflector. The distance between the sensor and the reflector should be set over 0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the
□ Reflectivity by Reflective Tape Model' table before using the tape.</sup>

A-80 Autonics

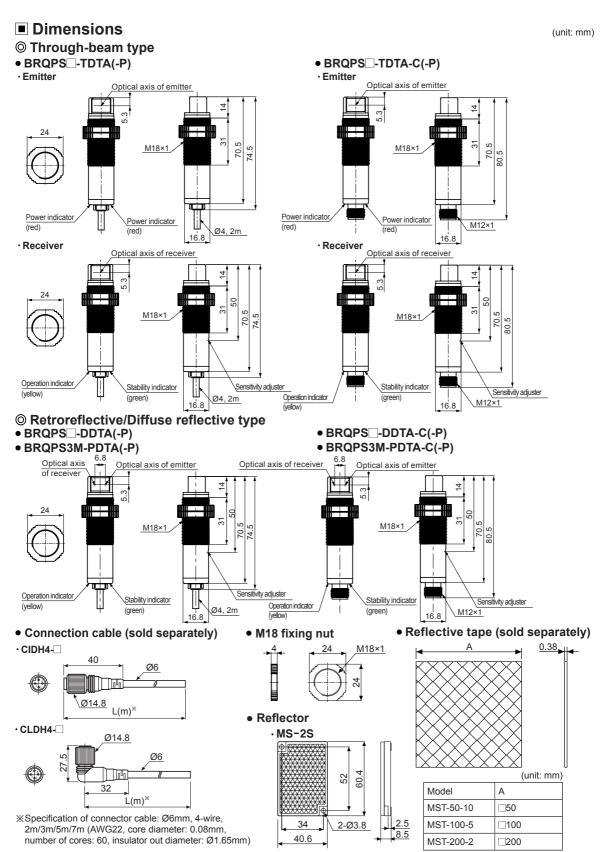
^{※2:} Non-glossy white paper 100×100mm.

X3: Non-glossy white paper 200×200mm.

X4: M12 connector cable is sold separately.

X5: The weight includes packaging. The weight in parenthesis is for unit only.

XThe temperature and humidity mentioned in Environment indicates a non freezing or condensation.



(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(I) SSRs / Power Controllers

(J) Counters

(P) Switching Mode Power Supplies

(Q) Stepper Motors

(R) Graphic/ Logic Panels

BRQ Series

■ Feature Data

O Diffuse reflective type

● BRQPS100-DDTA-□(-P) • BRQPS400-DDTA-□(-P) BRQPS700-DDTA-□(-P) Sensing area characteristic Sensing area characteristic Sensing area characteristic Measuring method Data Measuring method Data Measuring method Data (mm) distance L (mm) distance L (cm) 60 Sensing distance 75 300 40 200 50 Sensing Sensing 20

Left ← Center → Right

Sensing area ℓ_1 (cm)

Left ← Center → Right

Sensing area ℓ_1 (cm)

Retroreflective type

25

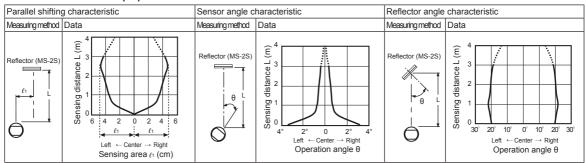
0.5

 ℓ_1 ℓ_1

Left ← Center → Right Sensing area ℓ_1 (cm)

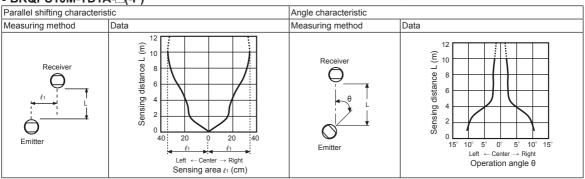
0.5

BRQPS3M-PDTA-□(-P)

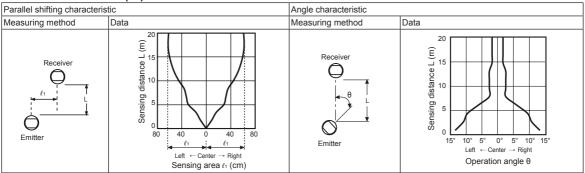


O Through-beam type

BRQPS10M-TDTA-□(-P)



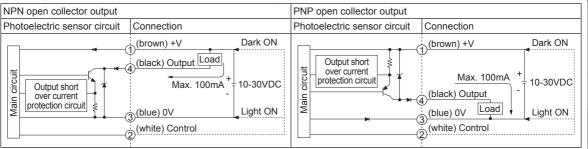
BRQPS20M-TDTA-□(-P)



A-82 **Autonics**

Control Output Circuit Diagram

• Through-beam/Retroreflective/Diffuse reflective type



Connections for Connector Part

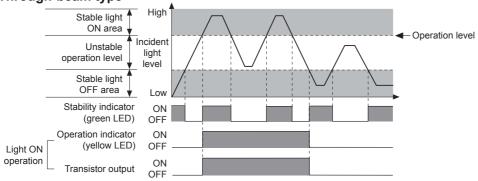


| | 0-61- | Application | | | |
|---------|----------------|----------------------|-------------------|----------|--|
| Pin No. | Cable color | Diffuse/ | Through-beam type | | |
| | | Retroreflective type | Emitter | Receiver | |
| 1 | Brown | 30VDC | 30VDC | 30VDC | |
| 2 | White | CONTROL | N.C | CONTROL | |
| 3 | Blue | GND | GND | GND | |
| 4 | Black | OUTPUT | N.C | OUTPUT | |

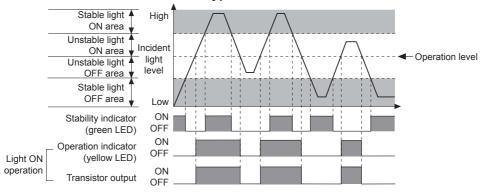
M12 Connector pin 4 Black OUTPUT N.C OUTPUT

■ Operation Timing Diagram

O Through-beam type



O Retroreflective/Diffuse reflective type



^{**}The waveforms of 'Operation indicator' and 'Transistor output' are for Light ON operation. The waveforms are reversed in Dark On operation.

Photoelectric Sensors

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

> (F) Rotary

Encoders (G)

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

(J)

(K)

L)

(M) Tacho /

Meters (N)

(N) Display Units

Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

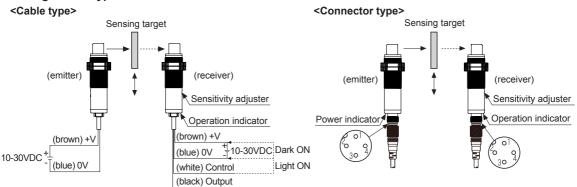
(R) Graphic/ Logic Panels

(S) Field Network Devices

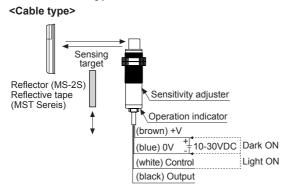
(T) Software

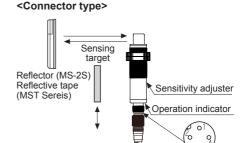
Connections

Through-beam type

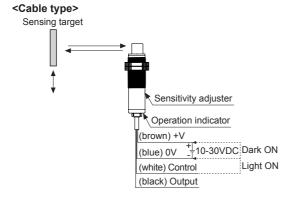


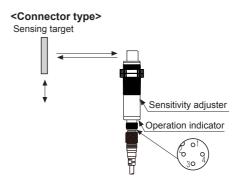
Retroreflective type





• Diffuse reflective type





A-84 Autonics

Installation and Adjustment

Install the sensor to the desired place and check the connections.

Supply the power to the sensor and adjust the optical axis and the sensitivity as following.

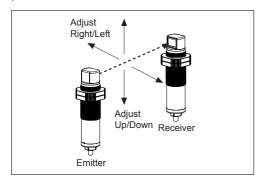
When using the reflective type photoelectric sensors closely over three units, it may result in malfunction due to mutual interference.

When using the through-beam type photoelectric sensors closely over two units, it may result in malfunction due to mutual interference.

When installing the product, tighten the fixing nuts with a tightening torque of $0.39N \cdot m$.

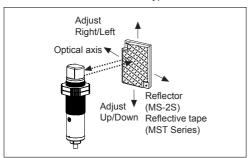
Through-beam type

- Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other.
- Set the receiver in center of position in the middle of the operation range of indicator adjusting the receiver or the emitter right and left, up and down.
- After adjustment, check the stability of operation putting the object at the optical axis.
- ※If the sensing target is translucent body or smaller than Ø7mm, it can be missed by sensor cause light penetrate it.



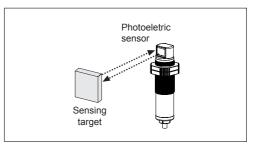
Retroreflective type

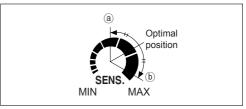
- Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector (MS-2S) or reflective tape in face to face.
- Set the photoelectric sensor in the position which indicator turns on, as adjusting the reflector or the sensor right and left, up and down.
- Fix both units tightly after checking that the unit detects the target.
- **%**Sensitivity adjustment
- : Refer to the diffuse reflective type's.



O Diffuse reflective type

- 1. The sensitivity should be adjusted depending on a sensing target or mounting place.
- Set the target at a position to be detected by the beam, then turn the sensitivity adjuster until position (a) where the operation indicator turns ON from min. position of the sensitivity adjuster.
- Take the target out of the sensing area, then turn the sensitivity adjuster until position
 where the the operation indicator turns ON.
 - If the indicator dose not turn ON, max. position is **(b)**.
- 4. Set the sensitivity adjuster at the center of two switching position (a), (b).
- ※Be aware of the fact that sensing distance can be different by size, surface and gloss of the target.





Reflectivity by Reflective Tape Model

| MST-50-10 (50×50mm) | 25% |
|-----------------------|-----|
| MST-100-5 (100×100mm) | 30% |
| MST-200-2 (200×200mm) | 35% |

- ※This reflectivity is based on the reflector (MS-2S).

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective

※For using reflective tape, installation distance should be min 20mm

(A) Photoelectri Sensors

(B) Fiber Optic Sensors

(C) Door/Area Sensors (D) Proximity

(E) Pressure Sensors

(F) Rotary

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

Panel Meters

(M) Tacho / Speed / Pulse Meters

> Display Units

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers

(R) Graphic/ Logic Panels

> S) Field Network Devices

T) oftware